

# POLISH CENTRE FOR TESTING AND CERTIFICAT

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## **Mechanical Laboratory**

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Date 1.07.2011

### TEST REPORT NO. BR - 092/L - 113/2011

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Subject of testing:

Walking aids with built-in handgrips and three

or more legs of which two or more are having

wheels, which provide support whilst walking

Classification according to PN-EN ISO 9999:2007: 12 06 06

Type / Model:

Four-wheels rollator - ECONOMIC Rollator

Factory ref. no.: --

Manufacturer:

MOBILEX Sp. z o.o., ul. Radwańska 23/1

Number of specimens: 1

**Applicant:** 

90-540 Łódź A-Net s.c.

93-469 Łódź.

ul. Łaskowice174

Kind of testing

Mechanical testing for conformity with PN-EN ISO 11199-2: 2005

Test started: 23.05.2011

Test finished: 1.07.2011

Performed by:

Checked by:

Approved by:

Mirosław Szymański

Ireneusz Czerwiński

mar inż. Andrzei Tkaczyk

KIEROWNIK LABORATORIUM MECHANICZNEGO

Special comments / enclosures:

quiacista.

1) labels, service manual

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Test results refer only to tested units.

Test results reported here are not applicable to the further modifications of the product affecting his structure, material or technology This test report shall be neither copied differently as in the whole nor be published without written consent of the Laboratory



PHOTO OF PRODUCT

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#### CHARACTERISTIC OF PRODUCT

Name: ECONOMIC Rollator

Brake elements

Factory ref. no.: --

Maximum permissible user mass: 120 kg

Mass of rollator:

-7,5 kg

Description

S	Comments

Flem	nents/parameters/materials/d	imensions	Comments
	Distance between	490mm	Comments
2.5	handgrips (dimension 2)	45011111	
Dimensions od walking rollator (fig. 2 PN-EN ISO 11199-2)	Angle between of hand-	00	
	grip axis and direction of	0	
	0 1		
57.56	movement (α)	700	
ing =	Height of rollator	780mm	min.
So alk	(dimension 6)	930mm	max.
× 1   × 1	Width of rollator	620mm	an the height of
o H	(dimension 5)	00.5	the brakes
Suc NA	Turning width	885mm	1
ısi	(dimension 1)		
ner	Length of rollator	700mm	
ا ز	(dimension 4)		
Dimens	sions of folded rollator	945-1120 x	620 x330-350 mm
	Handgrip - diameter	32,3mm	anatomical
ω. 	0.1		handgrip
Fig.	Handgrip - length	100mm	
	Front wheels- quantity	2	castor wheels
Wheels of rollator	Front wheels - diameter	200 mm	
olla	Front wheels – width	29,5 mm	
Ξ.	Front wheels - brake	none	
o	Rear wheels - quantity	2	
sels	Rear wheels - diameter	200 mm	
Vhe	Rear wheels - width	29,5 mm	
	Rear wheels - brake	Included	
Tip	Diameter		
	Material	Not any	
	Colour		
f g. 1)	Front legs	Aluminium	
	Bracing member (no. 8)	Hard	
	Rear legs	plastic of	
	Height adjusting device	black	
rial or (	(no. 4)	Polyester	
atel	Handgrip (no 5),	A STATE OF THE STA	
0 7	Tranagrip (no 5),		





CE Data prod.

Nr seryjny.



Warning! Be Careful! Risk of finger cut!









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Requirements according to clause	Test method according to clause	Che	Checked characteristics/assemblies/parameters		Real	Test result	Comments
4.1	Measur.	•				Pos.	o front wheels ≥75mm outdoor intended rollator o front wheels ≥180mm of wheels ≥28mm
4.2	5.3		Forward-direction stability		35,0° Conf.	Pos.	Stability required ≥ 10°
4.2	5.4 5.5			ection stability	10,0° Conf. 3,8° Conf.	Pos. Pos.	Stability required $\geq 7^\circ$ Stability required $\geq 3.5^\circ$
4.2	5.6		Sideway-direction stability  Stability of forward, backward, sideway with accesories, such as		Conf.	192	Stability required ≥ 5,5
4.2	5.0		drip holder, basket, tray, shopping bag, oxygen cylinder			Pos.	
4.3	V/I		Servicing facility during rollator motion with more than 2 wheels		Conf.	Pos.	
	V/I			g brakes in rollator with more than 2 wheels and seat or intended for outdoor use	Conf.	Pos.	
	5.7.1.1		Brake grip distance (fig. 4, dimension 1)		75mm Conf.	Pos.	≤ 75 mm
	5.7.1	ses		ng brake effectiveness	Conf.	Pos.	Movement of rollator ≤ 1 mm in 1 minute
	Measur.	Brakes	Force 1	o set parking brake	28 N Conf.	Pos.	≤ 60 N
	Measur.	Щ	Force 1	to release parking brake	12 N Conf.	Pos.	≤ 40 N
	5.7.2		Parkin	g brake effectiveness	Conf.	Pos.	Movement of rollator ≤ 10 mm in 1 minute
	V/I		Possib	ility to compensate brake wear	Conf.	Pos.	
	V/I			not adversely affected by folding, unforlding or ng actions of rollator	Conf.	Pos.	
4.4	Measur. V/I	Handg			32,3mm Conf.	Pos.	Width of handgrip ≥20mm and ≤50mm
4.5	Measur. V/I	Leg se	Leg section and tip		-	N/A	o tip ≥35mm (tested rollator is equipped in four wheels)
4.6	5.10			static loading durability	Conf.	Pos.	loading 1440N±2%, 1 min.
4.7	5.12	Mechanical durability			Conf.	Pos.	200 000 cycles with load 960N±2%, f=1Hz
4.7	5.11			Static loading test	Conf.	Pos.	loading 1440N±2%, 5sek.
4.8	V/I	Adjusting device		ices	Conf.	Pos.	12
4.9	5.14	Folding mech			Conf.	Pos.	
4.11	ISO 10993-1	ial		Biocompatibility of material with human body	-	N/T	
	V/I	Material s and	finish	Free of discolouring of skin or clothing in contact with rollator materials	Conf.	Pos.	
	V/I			Burrs, shar edges, projections  Marking and labelling of product	Conf.	Pos.	<u> </u>
6.2	V/I	a) Mar	ximum i	iser mass	Included	Pos.	T
0.2	***			safe working load (SWL) to be marked on accessories	Included	Pos.	
		c) Max	ximum a	allowed angle between the longitudinal centreline of it the direction of motion, if the handles are sideways		N/A	angle between direction of motion and longitudinal axis of handgrip not adjustable
				er's name or trade name and address	Included	Pos.	
				er's model identification name and/or number	Included	Pos.	
		g) Ma	ximum	year of manufacture extension of the height adjustment, marked on the	Included Included	Pos. Pos.	
			justing members  Maximum width of the rollator		Included	Pos.	
		i) Rollator intended for outdoor/indoor use		Included	Pos.		
4.10	V/I			ring allowed angle between handle axis and direction or physical stop of angle adjusting		N/A	angle between direction of motion and longitudinal axis of handgrip not adjustable



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		Contents of user manual and/or assembly manual or clear and indelibl	e marking o	f produc	t
6.3	V/I	a) Maximum rollator height	Included	Pos.	
	b) Minimum rollator height	Included	Pos.		
		<ul> <li>c) maintenance and cleaning instructions, including a description of the method and suitable cleaning agents and any precautions needed to avoid corrosion and/or ageing of the materials used in construction of the rollator</li> </ul>	Included	Pos.	
		d) Instructions for assembly, adjustment of all kinds, folding and unfolding	Included	Pos.	
		e) Warnings and advice about precautions relating to safe distances between moving and stationary parts (see EN 12182:1999, Clauses 12 and 13, for guidance)	Included	Pos.	
		f) Maximum safe working load (SWL) for load carrying accessories such as basket, tray, shopping bag, etc.	Included	Pos.	
4.10	V/I	Warning in user manual on consequences of such an adjustment of angle between handle longitudinal axis and direction of movement outside allowed value (when handles are adjustable aside).		N/A	angle between direction of motion and longitudinal axis of handgrip not adjustable
		TEST CONDITIONS			
Ambient temperature		22°C		Required temperature 21°C ±5°C	
Relative humidity of air:		45%		Not required	
Comme	ents:				
		n maximum height adjustment of rollator.			
		the least stabble position of self-adjusting wheels.			
		andles positioned at their maximum (allowed) angle to the direction of moti	on (when ad	justment	is possible).
		lity test, static loading test, fatigue test.			
	lator was tested.				
		ion before testing any visible defects that could have influence on tengative: $N/T - not$ tested: $N/A - not$ applicable: $N/R - not$ require			

Pos. – positive; Neg – negative; N/T – not tested; N/A – not applicable; N/R – not required , N/O – not occurred , V/I.- visual inspection, Conf.- conformed.

#### **CONCLUSIONS:**

Testing object **conforms** with requirements of PN-EN ISO 11199-2: 2005 in scope of mechanical testing ordered by client excluding biocompatibility tests of material with human body according to PN-EN ISO 10993-1:2010.



